STINA CAPABILITIES GUIDE

THE STEEL TUBE INSTITUTE OF NORTH AMERICA was formed in 1930 by a group of manufacturers who joined forces to promote and market steel tubing. Their goal was a cooperative effort to improve manufacturing techniques and to inform customers about their products' utility and versatility.

STINA maintains both active members (producers of steel tube and pipe) and associate members (companies that supply raw materials, equipment and support services). Members obtain information about new products and production techniques, develop a rapport to exchange information with companies in the industry and support and advance the steel tubing industry. Here's a complete list of the active and associate STINA members and their capabilities.*

ACTIVE MEMBERS:

allied TUBE & CONDUIT®

CELEBRATING 50 YEARS

Allied Tube & Conduit Corp.

16100 S. Lathrop Ave.
Harvey, IL 60426-6021
708/339-1610, fax: 708/339-9827
www.alliedtube.com

PRODUCTS & SIZES: As-welded mechanical—round 0.5 in.-5 in., square 0.625 in.-4 in., rectangular 0.625 in. x 1.125 in.-2 in. x 4 in., wall thickness 22 ga.-6 ga.

ArcelorMittal

ArcelorMittal

North American Business Services Unit
2105 Four Gateway Center
Pittsburgh, PA 15222-1211
412/263-3200, fax: 412/263-6975
www.arcelormittal.com

Bull Moose Tube Co.

1819 Clarkson Rd., Ste. 100
Chesterfield, MO 63017
636/537-2600, fax: 636/537-5848
www.bullmoosetube.com

PRODUCTS & SIZES: HSS—up to 12 sq. in., up to 0.625 wall and equivalent rectangles
As-welded mechanical—rounds 0.5 in.-4.5 in., squares 0.5 in.-3 in. and equivalent rectangles

FACILITIES: Missouri, Georgia, Illinois, Ontario, Indiana, Ohio

CALIFORNIA STEEL AND TUBE

California Steel & Tube

16049 Stephens St.
City of Industry, CA 91745
800/338-8823, fax: 626/369-9660
www.californiasteelandtube.com

PRODUCTS & SIZES:
As-welded mechanical—carbon steel tubing per ASTM-A-513: rounds ½ in.-3½ in. (0.035 in.-0.12 in.), squares ½ in.-2½ in. (0.042 in.-0.12 in.), rectangles 1 in. x ½ in.-4 in. x 2 in. (0.042 in.-0.12 in.)
HSS—per ASTM-A-500: squares 1½ in.-2 in. (0.09 in.-0.12 in.), rectangles 2 in. x 1 in.-4 in. x 2 in. (0.09 in.-0.12 in.)

SERVICES: Cutting, deburring

*Information provided by STINA (www.steeltubeinstitute.org). Modern Metals made every effort to ensure accuracy.

Columbia Structural Tubing
14400 N. Rivergate Blvd.
Portland, OR 97203
503/240-5240, fax: 503/240-5291
www.oregonsteel.com

Hannibal Industries Inc.
3851 S. Santa Fe Ave.
Los Angeles, CA 90058
323/588-4261, fax: 323/582-5083
www.hannibalindustries.com

PRODUCTS & SIZES:
HSS—square 1¼ in.-4 in.; wall thickness ⅛ in., 3/16 in. and ¼ in.; structural pipe 1¼ in., 1½ in. and 2 in. schedule 40; rectangular 2 in. x 3 in.-2 in. x 6 in.; wall thickness ⅛ in., 3/16 in. and ¼ in.
As-welded mechanical—round ½ in.-5 in., square ½ in.-3 in., rectangular ½ in. x 1 in.-2 in. x 4 in., ovals/special shapes 0.035 in.-⅛ in. wall thickness
Other—roll formed products, steel stampings, pallet racks, material handling products

SERVICES:
Cutting, deburring, chamfered ends

Independence Tube Corp.
6226 W. 74th St.
Chicago, IL 60638-6196
708/496-0380, fax: 708/563-1950
www.independencetube.com

PRODUCTS & SIZES:
HSS—square 2 in. x 0.125 in. wall thickness-12 in. x 0.625 wall thickness; rectangular 2½ in. x 1½ in. x 0.125 in.-16 in. x 8 in. x 0.625 in.
HSS—rounds 6 in., 8 in., 10 in. and 12 in. schedules 40 and 80

International Specialty Tube
6600 Mount Elliott
Detroit, MI 48124
313/923-2000, fax: 313/923-0811
www.istube.com

Jaytec LLC
455 E. Chicago Blvd.
Britton, MI 49229
517/451-8272, fax: 517/451-8621
www.jaytecllc.com

Lakeside Steel Corp.
P.O. Box 1010
Welland, ON L3B 5Y6 Canada
800/263-7473, fax: 905/735-2055
www.lakesidesteelcorp.ca

PRODUCTS & SIZES:
API 5CT casing, oil well tubing and macaroni tubing 1.315 in.-8.625 in.,
DOM—ASTM A-513-5 1 in. OD x 0.083 in.-4.5 in. OD x 0.25 in.
As-welded mechanical—ASTM A-513 1.05 in. OD x 0.126 in.-4.5 in. OD x 0.44 in.
Standard pipe—ASTM A-53-B & API 5L 1.05 in. OD to 8.625 in. OD, seamless
Pressure Pipe—ASTM A106 B/C – 1.05 in.–2.375 in., water well casing—ASTM A589 and A500 – 4.5 in. OD–8.625 in. OD

Prolamsa USA Inc.
770 S. Post Oak Ln., Ste. 200
Houston, TX 77056
281/494-0900, fax: 281/494-0990
www.prolamsausa.com

PTC Alliance
Copperleaf Corporate Centre
6051 Wallace Rd. Ext., Ste. 200
Wexford, PA 15090
412/299-7900, fax: 412/299-2619
www.ptcalliance.com

PRODUCTS & SIZES:
DOM—0.375. in.-10.25 in. OD, wall thickness 0.065 in.-0.65 in.
ERW—0.75 in.-10.75 in., wall thickness 0.65 in.-0.7 in.

DIVISIONS: Ohio, Illinois, Indiana

Republic Conduit
7301 Logistics Dr.
Louisville, KY 40258
800/840-8823
www.republicconduit.com

Southland Tube Inc.
P.O. Box 2425
Birmingham, AL 35201-2425
800/543-9024, fax: 205/251-1553
www.southlandtube.com

SERVICES:
Cutting, slitting

Valmont Tubing
P.O. Box 358, Hwy. 275
Valley, NE 68064
800/345-6825, fax: 402/359-4481
www.valmont.com

PRODUCTS & SIZES:
Custom hollow structural sections 12 in.-48 in. square and rectangles in any increments. Wall thicknesses range from 0.375 in.-1 in., lengths up to 55 ft.

Vest Inc.
6023 Alcoa Ave.
Los Angeles, CA 90058
323/581-8823, fax: 323/581-3465
www.vestinc.com

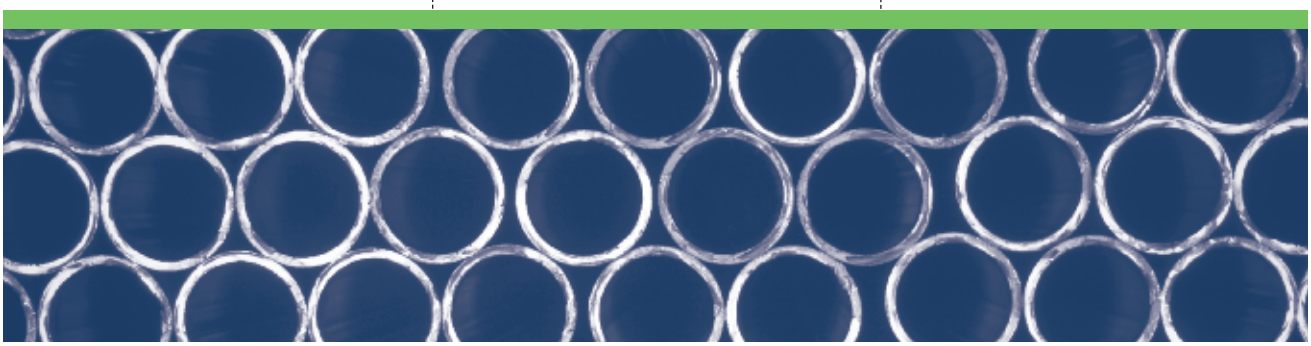
PRODUCTS & SIZES:
As-welded mechanical—carbon steel tubing per ASTM-A-513: rounds ⅝ in.-4 in. (0.035 in.-0.12 in.), squares ½ in.-3 in. (0.042 in.-0.12 in.), rectangles 1 in. x ½ in.-4 in. x 2 in. (0.042 in.-0.12 in.)
HSS—per ASTM-A-500: squares 1½ in.-10 in. (0.12 in.-0.5 in.), rectangles 3 in. x 2 in.-14 in. x 6 in. (0.12 in.-0.5 in.)
Untested steel pipe-per ASTM-A-53: 1¼ in.-1½ in. (SCH 10 & 40)

SERVICES:
Cutting, deburring

Welded Tube of Canada Ltd.
111 Rayette Rd.
Concord, ON L4K 2E9 Canada
905/669-1111, fax: 905/669-8570
www.weldedtube.com

PRODUCTS & SIZES:
As-welded mechanical—0.75 in. OD-3 in. OD, 0.049 in.-0.148 in., squares and rectangles
HSS—1.75 in. OD-10.75 in. OD; 0.095-0.5 in., squares and rectangles

SERVICES:
Cutting



Western Tube & Conduit Corp.
P.O. Box 2720
Long Beach, CA 90801-2720
310/537-6300, fax: 310/604-9785
www.westerntube.com

PRODUCTS & SIZES:
As-welded mechanical—round ½ in.-4½ in., wall thickness 0.028 in.-0.016 in., square ½ in.-3 in., wall thickness 0.42 in.-0.12 in.

Wheatland Tube Co.
P.O. Box 492
134 Mill St.
Sharon, PA 16146-0492
800/245-8115, fax: 724/983-1461
www.wheatland.com

PRODUCTS & SIZES:
Steel pipe—½ in.-4 in., continuous weld pipe ½ in.-4 in., rigid conduit ½ in.-6 in., steel pipe couplings ½ in.-4 in., carbon tubing ½ in.-2½ in., wall thickness 0.028 in.-0.236 in., electric weld pipe ½ in.-6 in.

BRANCHES: New Jersey, Pennsylvania, Ohio

ASSOCIATE MEMBERS:

AMCOL Corp.
21435 Dequindre
Hazel Park, MI 48030-2350
248/414-5700, fax: 248/414-7489
www.amcolcorp.com

PRODUCTS:
CHARCOOL brand tube mill coolants and related filtration systems, CAN'T RUST brand corrosion inhibitors with patented OD spray coating systems and CANMIST brand high-performance, precision-applied lubricants for near-dry cutting, shearing and fabrication of tubes.

Beta Steel Corp.
6600 U.S. Hwy. 12
Portage, IN 46368
219/787-8200, fax: 219/787-8725
www.betasteelcorp.com

PRODUCTS:
Hot-rolled carbon sheet, strip and coil

California Steel Industries Inc.
14000 San Bernardino Ave.
Fontana, CA 92335
909/350-6400, fax: 909/350-6257
www.californiasteel.com

Duferco Farrell Corp.
15 Roemer Blvd.
Farrell, PA 16121-2299
724/983-6464, fax: 724/982-4420
www.dufercofarrell.com

Gallatin Steel
4831 U.S. Hwy. 42 W.
Ghent, KY 41045-9704
800/581-3853, fax: 859/567-3770
www.gallatinsteel.com

Kent Corp.
9601 York Alpha Dr.
Cleveland, OH 44133
216/237-9826, fax: 216/237-5368
www.kenttesgo.com

PRODUCTS:
Tube mill equipment, entry equipment

SERVICES:
Accumulating, end welding

Mittal Steel USA
30 W. Monroe St. 6-012
Chicago, IL 60603
312/899-3325, fax: 312/899-3361
www.mittalsteel.com

Nucor Steel–Hickman
P.O. Box 30
Armorel, AR 72310
800/682-6727, fax: 765/364-5302
www.nucor-sheetmills.com

Nucor Steel–Crawfordsville
400 E. 400 S., Rural Rte. #2
P.O. Box 311
Crawfordsville, IN 47933
765/364-1323, fax: 765/364-1695
www.nucor-sheetmills.com

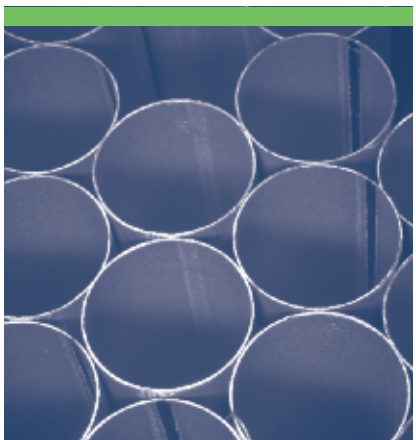
Steel Dynamics Inc.
4500 Country Rd., #59
Butler, IN 46721
219/868-8000, fax: 219/868-8950
www.steeldynamics.com

Thermatool Corp.
P.O. Box 769
31 Commerce St.
East Haven, CT 06512-0769
203/468-4100, fax: 203/468-4281
www.thermatool.com

PRODUCTS:
Solid-state, high-frequency induction and contact welders, dual welding units, seam annealers, full-body heaters, and quench and temper lines. Other products offered are Alpha Flying shears for dimple-free cuts in line and a range of cold and friction saws. Thermatool also provides process training along with world-class after-sale parts and service support.

T&H Lemont
5118 Dansher Rd.
Countryside, IL 60525
708/482-1800, fax: 708/482-1801
www.thlemont.com

U.S. Steel Corp.
600 Grant St.
Pittsburgh, PA 15219
412/433-1121
www.uss.com

USS-POSCO Industries
900 Loveridge Rd.
Pittsburg, CA 94565
925/439-6000, fax: 925/439-6506
www.uss-posco.com

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